



FIG.188 FRONT BRAKE ASSEMBLY (SHEET 2 OF 2):
ES STYLE BRAKES (SERIAL NUMBER 67423 AND LATER)

SECTION II			TM 9-2320-279-24P, C03		
(1)	(2)	(3)	(4)	(5)	(6)
ITEM NO	SMR CODE	CAGEC	PART NUMBER	DESCRIPTION AND USABLE ON CODES(UOC)	QTY
GROUP 12 BRAKES					
GROUP 1202 SERVICE BRAKES					
FIG.188 FRONT BRAKE ASSEMBLY					
*1	PAOZZ	79136	5304-125	RING, RETAINING	4
*2	PAOZZ	52304	23570	SHIM WASHER, CAMSHAFT (.030)	8
*3	PAOZZ	52304	35428	SHIM WASHER, CAMSHAFT (.060)	8
*4	PAOZZ	98343	N-21153-L	ADJUSTER, SLACK, BRAKE	4
*5	PAFZZ	78502	427-10543	.STRAP	4
*6	PAOZZ	45152	1333510	.NUT, SELF LOCKING HEX	4
*7	PAFZZ	78502	409-10289	.SLACK ADJUSTER, AUTO, RH	2
UOC: H01, H02, H03, H05, H06, H07, H09, H40, H41					
*7	PAFZZ	78502	409-10290	.SLACK ADJUSTER, AUTO, LH	2
UOC: H01, H02, H03, H05, H06, H07, H09, H40, H41					
*8	PAOZZ	52304	43943	WASHER, SLACK ADJUSTER INNER	12
*9	PAFZZ	52304	79903	SEAL, PLAIN ENCASED	8
*10	PAFZZ	45752	1457570	BEARING, SLEEVE	8
*11	PAOZZ	45152	3135850	WASHER, FLAT	4
*12	PAOZZ	54713	89038	CAMSHAFT,CCW ACTUATING	2
*12	PFOZZ	45152	127480C	CAMSHAFT,CW ACTUATING	2
*13	PAOZZ	52304	70326	SPRING, BRAKE SHOE RETAINING	8
*14	PAOFF	52304	805714	BRAKE SHOE AND LINING ASSEMBLY	8
*15	KFFZZ	52304	35861	.RIVET PART OF KIT P/N 1008523	20
*16	KFFZZ	52304	1008425	.LINING, FRICTION PART OF KIT P/N	16
1008523					
*17	PFFZZ	52304	805677	.BRAKE SHOE COINED	1
*18	PAOZZ	52304	39075	PIN, SHOULDER, HEADLESS	8
*19	PAOZZ	52304	39074	ROLLER, CAM	8
*20	PAOZZ	45152	5EX200	SPRING, BRAKE SHOE RELEASE	4
*21	PAOZZ	79136	5304-125	RING, RETAINING	4
*22	PAOZZ	52304	23570	SHIM, WASHER CAMSHAFT (.030)	A/R
*23	PAOZZ	52304	35428	SHIM, WASHER CAMSHAFT (.060)	A/R
*24	PAOZZ	52304	43943	WASHER	A/R
*25	PAFZZ	80201	79903	SEAL, PLAIN ENCASED	8
*26	PAFZZ	52304	1000035	BUSHING, CAMSHAFT	8
*27	PAOZZ	45152	3135850	WASHER, FLAT	4
*28	PAOZZ	45152	6HD24	HORSE COLLAR	4
*29	PAOZZ	45152	3HS163	WASHER, CAM HEAD (.060)	4
*30	PAOZZ	52304	817703	CAMSHAFT, CW	2
*30	PAOZZ	52304	817702	CAMSHAFT, CCW	2
*31	PAOZZ	52304	819725	SPRING, BRAKE SHOE RETAINING	8
*32	PAOFF	52304	974319	BRAKE SHOE AND LINING ASSEMBLY	8
*33	PAOZZ	52304	806234	ROLLER, CAM	8
*34	PAOZZ	52304	808058	SPRING, ROLLER RETAINING	8
*35	PAOZZ	52304	817017	SPRING, BRAKE SHOE RETURN	8

END OF FIGURE